

# 5S Standard Color Code



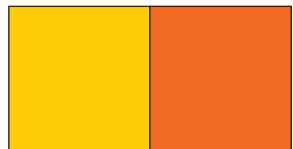
**Safety**  
Green

Safety equipment, first aid, safety posters, recycle containers, exits, OSHA compliance



**Equipment & Inventory**  
Blue

Machines, inventory lines & signs, inspection points, notices, OSHA compliance



**Standards**  
Yellow or Orange

Machine guards, aisle walkways, operation standards, handrails & guardrails, cautions, warnings, OSHA compliance



**Defects & Fire**  
Red

Scrap containers, firefighting equipment locations, sprinkler piping, tags for unused items



**Total Process Management**  
White

Repair tools, total process management materials, cleanliness



**Racks & Storage**  
Gray

Racks, warehouse, mold skids

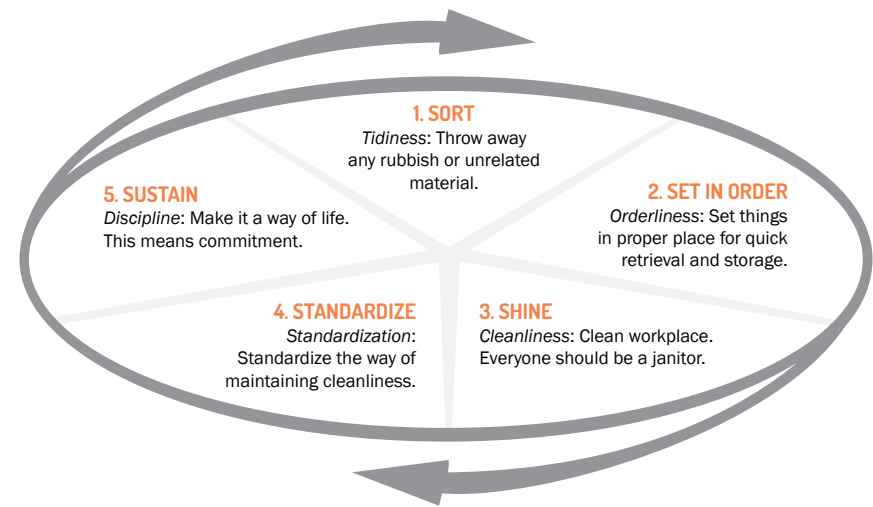
This is a suggested color scheme for color-coding your facility. Other colors may be used. It is not a substitute for review of applicable standards.



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